



Quote No. \_\_\_\_\_

Purchase Order Number \_\_\_\_\_

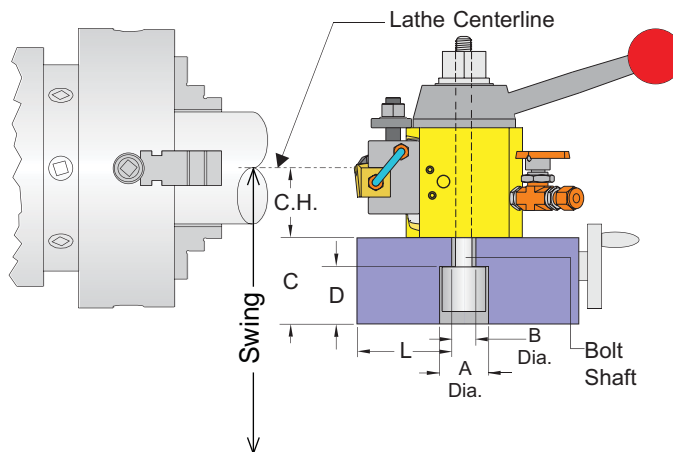
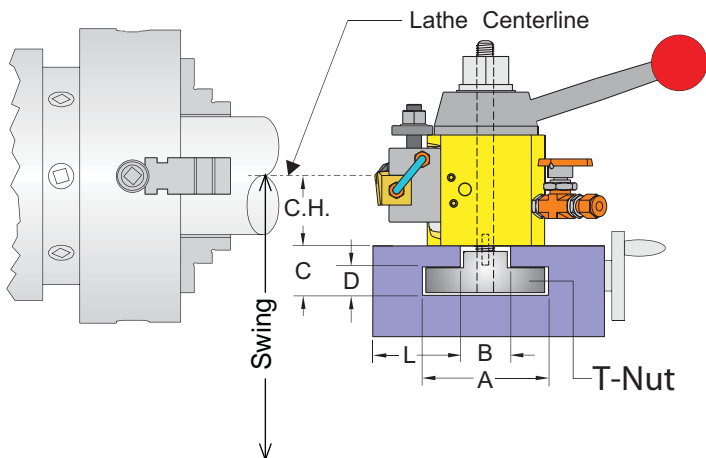
For Tool Post and Toolholder recommendations, please complete the sections below and fax to 979-282-2951

Company: \_\_\_\_\_ Name: \_\_\_\_\_  
 Address: \_\_\_\_\_ Phone ( ) \_\_\_\_\_  
 City: \_\_\_\_\_ State: \_\_\_\_\_ Zip: \_\_\_\_\_ Fax ( ) \_\_\_\_\_  
 Email: \_\_\_\_\_ Type of Machine: \_\_\_\_\_

Please place an **X** for American or European mounting Style in the box below

American Style Mounting ("T-Nut")  T-Nut

European Style Mounting (Bolt Shaft)  Bolt Shaft



Lathe Bed

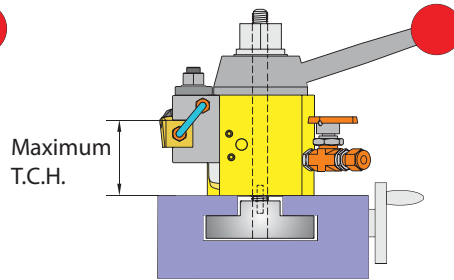
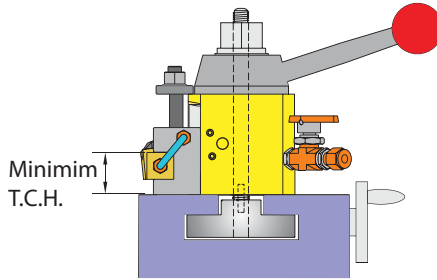
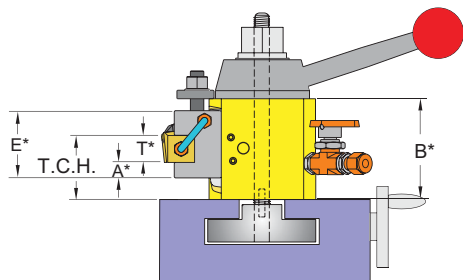
Make & Model of Lathe	Lathe Swing Over Bed		CH		Tool Size		A		B		C		D		L	
	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm

Tool Post recommendation will be based on the accuracy of the information provided by the customer. Each Tool Post is supplied with a Blank T-Nut or Bolt Shaft that the customer machines to their required dimensions. For custom machined T-Nut or Bolt Shaft, please specify the dimensions A, B, C, and D precise within +/- .003in.

**How to measure Tool Center Height "T.C.H."**

"CH" = Center Height is measured from top of compound to lathe center line  
 "A" = Toolholder bottom lip

"T" = Shank Size  
 "T.C.H." = Tool Center Height



\*For specifications see tool post and toolholder No1 sections of this catalog. Formula applies to all three tool post styles.

Minimum T.C.H. = A + T

Maximum T.C.H. = (B - E) + (A + T)

**Factors that determine the proper size tool post for a particular lathe:**

- Lathe swing
- Center height
- Tool size
- Mounting type
- Horse power of motor
- RPM of chuck
- Type of machine
- Type of work
- Prototype or production
- Roughing or finishing

**Customer to complete with choice of tool post & toolholders**

Item	Qty	First Choice Tool Post & Toolholders	
		Part Number	Description
Tool Post			
Tool Post Set			
Machined "T" nut			
Toolholder			
Toolholder			
Toolholder			
Toolholder			
Toolholder			
Toolholder			