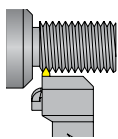


# Threading and Grooving Recommendation Form

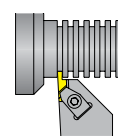
When selecting an indexable threading tool & insert you must check the appropriate box  for each area below and fax to 979-282-2951.

## 1. Operations

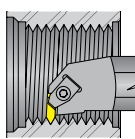
O.D. Threading



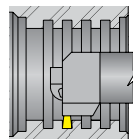
O.D. Grooving



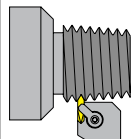
I.D. Threading



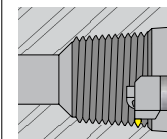
I.D. Grooving



O.D. API



I.D. API



## 2. Thread Size

inch

mm

inch

mm

inch

mm

inch

mm

inch

mm

inch

mm

## 3. Material

Carbon Steel

Hardened Steel

PH Series Stainless Steel

300 Series Stainless Steel

Aluminum

Non-Ferrous

Alloy Steel

Martensitic Stainless Steel

400 Series Stainless Steel

Cast Iron

High Temper Alloy

## 4. Tool Shank

OnEdge

Laydown

DorNotch

V Bottom

L-API

API Chaser

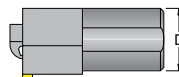
## 5. Tool Size

Square Shank

Size: \_\_\_\_\_

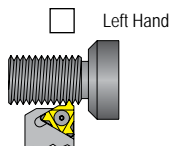
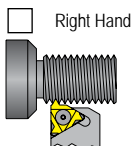
Threading Bar

Size: \_\_\_\_\_

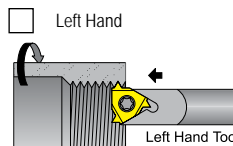
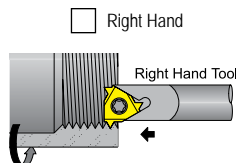


## 6. Cutting Direction

Square Shank



Threading Bar



## 7. Machine Type

Manual

Swiss

CNC

Other

## 8. Insert Geometry

On Edge

Laydown

DorNotch

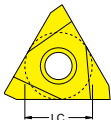
V-Bottom

L-API

API Chaser



## 9. Insert Size I.C.



3/8" I.C.

1/2" I.C.

5/8" I.C.

6mm

8mm

11mm

16mm

22mm

27mm

No. 2

No. 3

No. 4

No. 6

84

85

96

98

120

43 I.C.

Buttress

Ext. Buttress SET

Round

Round SET

Line Pipe

## 10. (a) Insert TPI Inch

Diameter \_\_\_\_\_

Length \_\_\_\_\_

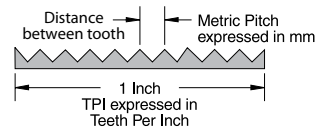
TPI \_\_\_\_\_

## 10. (b) Insert Pitch Metric

Diameter \_\_\_\_\_

Length \_\_\_\_\_

Metric Pitch \_\_\_\_\_



Quote No.

P.O. No.

Recommended By :

To be Completed by Dorian Tool Engineering Department

Company Name:

UPC No. 733101-

Description

Delivery

Contact Name:

Square Shank

Phone No: ( )

Threading Bar

Fax No: ( )

Insert

Address